

# IT'S THE LAW!



An Affiliate of  
**ACME ROLLING STEEL  
DOOR CORPORATION**  
Since 1968

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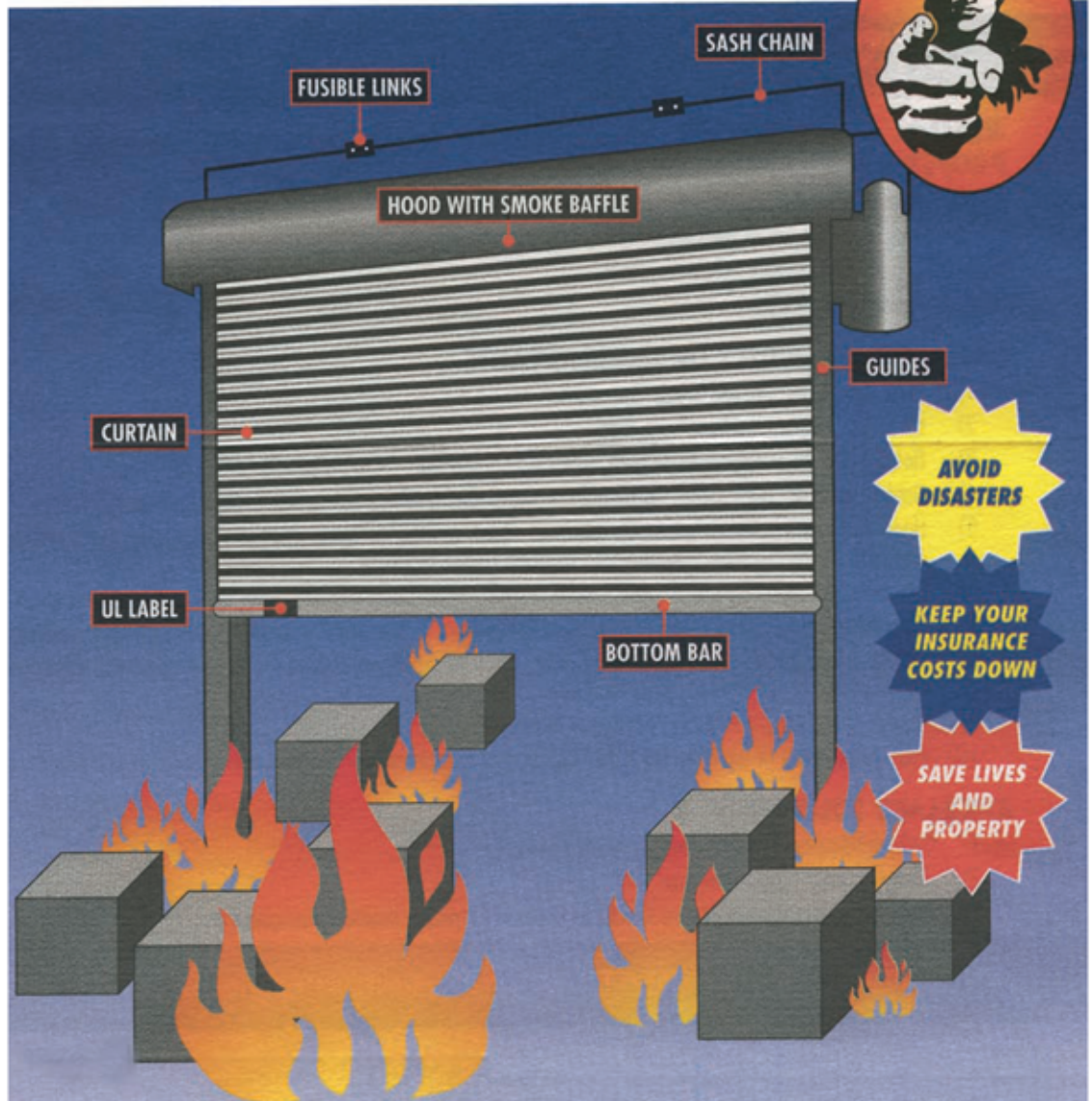
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## BE RESPONSIBLE! TEST DROP YOUR FIRE DOOR!

**It's the Law!!** THE NJ DIVISION OF FIRE SAFETY HAS ADOPTED THE 2006 INTERNATIONAL FIRE CODE NEW JERSEY EDITION AS THE STATE FIRE PREVENTION CODE. NJ HAS ALSO ADOPTED NFPA 80-99. BOTH IFC CODE CHAPTER 7 #703.4 AND NFPA 80 CODE #15-2.4.3 STATE - "HORIZONTAL OR VERTICAL SLIDING AND ROLLING FIRE DOORS SHALL BE INSPECTED AND TESTED AT LEAST ANNUALLY TO CHECK FOR PROPER OPERATION AND FULL CLOSURE. RESETTING OF THE RELEASE MECHANISM SHALL BE DONE IN ACCORDANCE WITH THE MANUFACTURER'S INSTRUCTIONS. A WRITTEN RECORD OF THE RESULTS OF THE INSPECTION AND TESTING SHALL BE MAINTAINED AND MADE AVAILABLE TO THE FIRE OFFICIAL".

## ACME FIRE DOOR TESTING CORP.

**Daria Gerber**  
FIRE SAFETY SPECIALIST

1099 Linden Avenue, P.O. Box 33 • Ridgely, NJ 07657-1098 • Phone: (201) 943-7070 / (800) 281-5680 • Fax: (201) 943-1206

Website: [www.acmedoor.com](http://www.acmedoor.com) • E-Mail: [dgerber@acmedoor.com](mailto:dgerber@acmedoor.com)

# FIRE INSPECTION CHECKLIST:

**CAUTION:** Every component of a door and it's installation must be checked for determination of factors that may affect a door's intended operation and performance. The list below may be incomplete and is provided as a guideline only.

## **VISUAL INSPECTION**

### **PROPER INSTALLATION**

- 1) Curtain barrel and guides are aligned, level, plumb and true
- 2) Attachment to jambs with proper bolts, expansion anchors, or as otherwise required by the listing
- 3) Expansion clearance (when required)
- 4) Fusible links locations

### **DAMAGED, INCORRECT OR MISSING PARTS**

- 1) Slats, bent slats, cracked beads, torn ends
- 2) Endlocks - missing, broken, bent, loose
- 3) Bottom bar - bent angles, loose bolts, missing fiber washers (when required)
- 4) Guide assembly - bent angles, loose bolts, missing fiber washers (when required), curtain entry
- 5) Hood and flame baffle (when baffle required) - bent, rubbing curtain in open position, holes, tears, attachment to brackets and wall (when required), intermediate supports (when required)
- 6) Brackets and operating mechanisms - worn, mis-aligned or badly meshed gears, broken parts, bent shafts
- 7) Automatic closing and governor mechanisms - missing or broken parts, drop or release arms tied, blocked, or wedged
- 8) Fusible links, sash chain/cable, S-hooks, eyes, etc. - links painted or coated with dust or grease, kinked or pinched cable, chain twisted or not flexible, obstructed eyes or raceways
- 9) Mounting and assembly bolts - missing or loose
- 10) Past replacement of parts not from the original door manufacturer - "homemade or mis-matched parts"

### **ANCILLARY EQUIPMENT**

- 1) Smoke detectors/release devices - check continuity
- 2) Control panels - check function
- 3) Miscellaneous other equipment should be checked for proper function and operation

**ULTIMATE ACCEPTABILITY OF A FIRE DOOR IS THE DECISION OF THE AUTHORITY HAVING JURISDICTION AS DEFINED BY NFPA-80.**

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